



PRIME
CRANE SERVICES

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0408 929 885

For;

CRANE & RIGGING STUDY

KALGOORLIE CONSOLIDATED GOLD MINES

FIMISTON

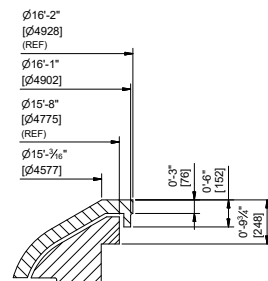
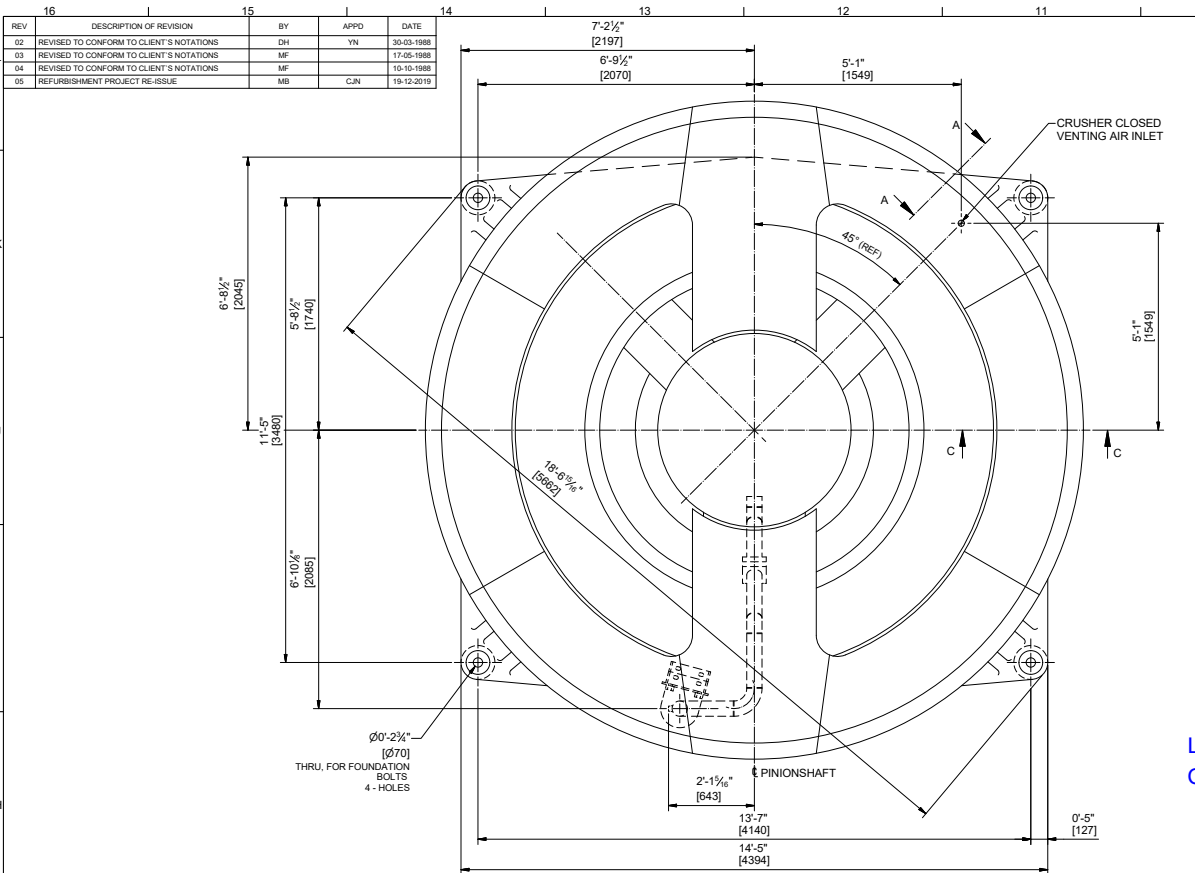
CRUSHER REFURBISHMENT

ROTATE AND REMOVE OLD BOTTOM SHELL

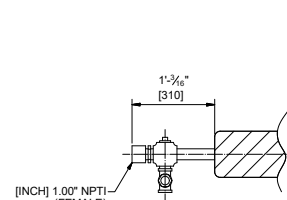
Revisions;

A	Issued for review	9.4.20	RP		
Rev	Description	Date	Prepared	Checked	Approved

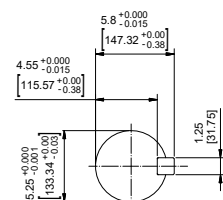
REV	DESCRIPTION OF REVISION	BY	APPO	DATE
02	REVISED TO CONFORM TO CLIENT'S NOTATIONS	DH	YN	30-03-1998
03	REVISED TO CONFORM TO CLIENT'S NOTATIONS	MF		17-05-1998
04	REVISED TO CONFORM TO CLIENT'S NOTATIONS	MF		10-10-1998
05	REFURBISHMENT PROJECT RE-ISSUE	MB	CJN	19-12-2019



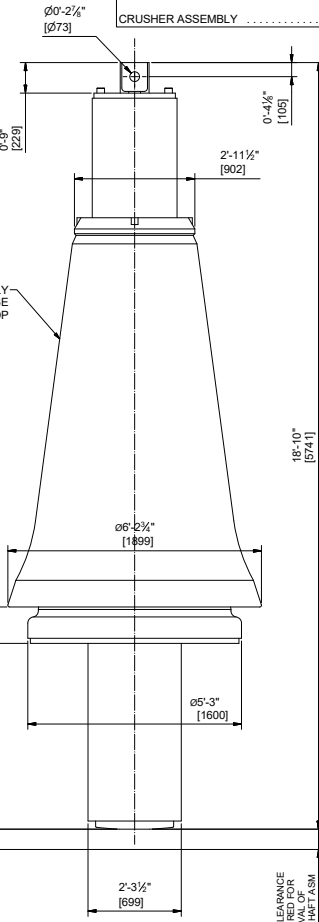
VIEW "C-C"
(P-15)
SCALE 1:15



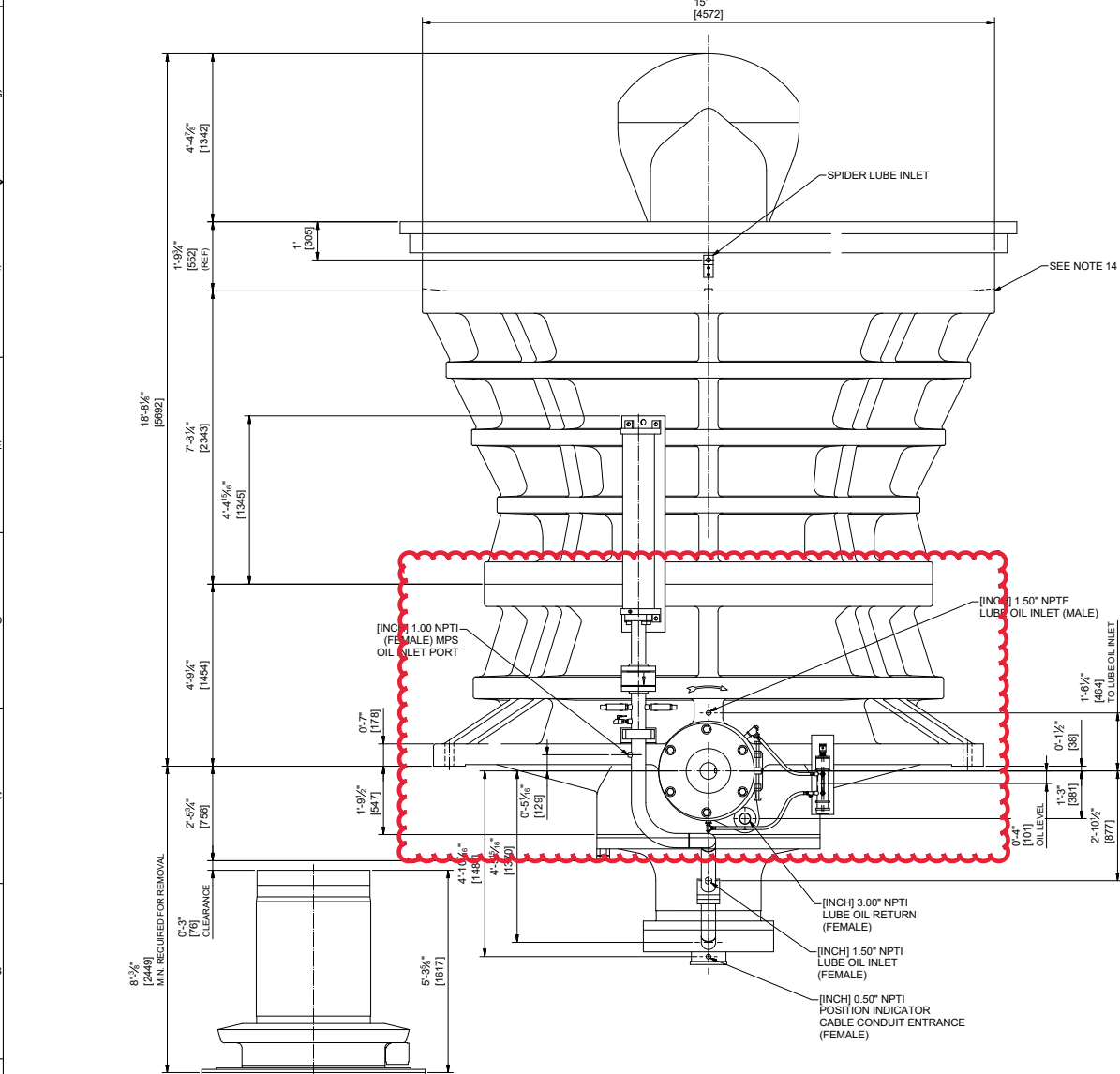
VIEW "A-A"
AIR INLET CONNECTOR
(Q-16)
SCALE 1:10



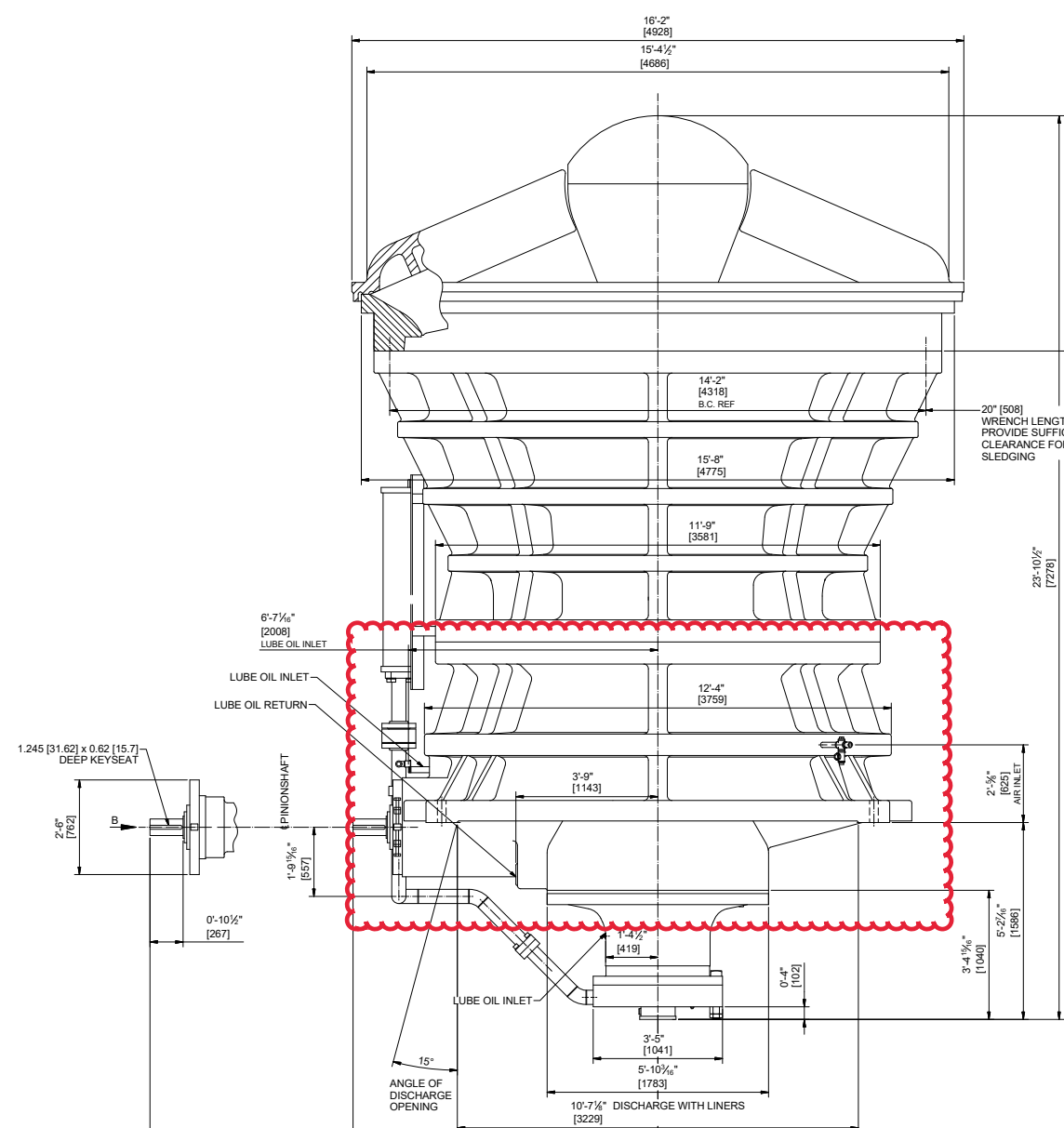
VIEW "B-B"
PINIONSHAFT DETAIL
(D-14)
SCALE 1:5



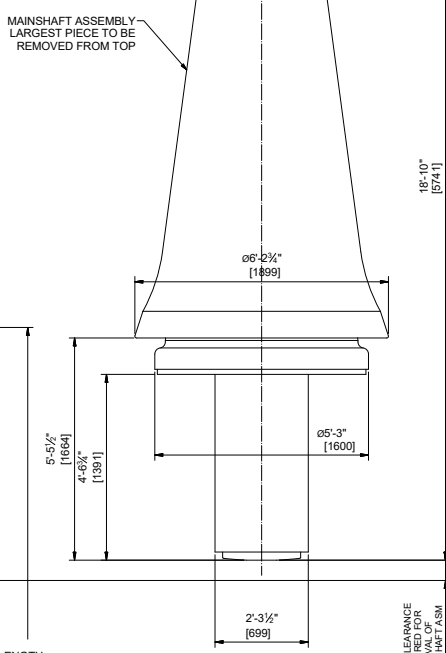
WEIGHTS OF SUB-ASSEMBLIES		
APPROXIMATE WEIGHT OF MAJOR ASSEMBLIES	LBS	[KIL.GRAMS]
LOWER SECTION ASSEMBLY	164,620	[74,670]
BOTTOMSHELL ASSEMBLY	137,000	[62,142]
ECCENTRIC ASSEMBLY	12,490	[5,665]
MPS CYLINDER ASSEMBLY	11,850	[5,375]
PINIONSHAFT ASSEMBLY	3,200	[1,452]
TOPSHELL (W/O CONCAVES)	142,000	[64,410]
MAINSHAFT ASSEMBLY	85,000	[37,885]
MAINSHAFT SUB-ASSEMBLY	62,500	[28,350]
MANTEL	20,000	[9,072]
SPIDER ASSEMBLY	84,000	[38,102]
SPIDER	63,350	[28,735]
ARM SHIELD	3,300	[1,497]
RIM LINER	6,450	[2,926]
SPIDER BUSHING	1,160	[522]
SPIDER CAP	5,200	[2,359]
CRUSHER ASSEMBLY	534,000	[242,218]



ECCENTRIC ASSEMBLY



[4089]
MINIMUM CLEARANCE REQUIRED
FOR REMOVAL OF PINIONSHAFT ASSEMBLY



- NOTES:**
1. POSITION OF SPIDER ARM TO BE IN LINE WITH TRUCK DISCHARGE. ARM WILL SPLIT MATERIAL FLOW INTO CRUSHING CHAMBER FOR MORE EVEN FEED DISTRIBUTION.
 2. CONSTRUCTION STATION WORK AROUND SPIDER ARM. MATERIAL DISCHARGE FROM TRUCK DUMP FALLS ON DEAD STONE BED BEFORE ROLLING INTO CRUSHER CHAMBER. DO NOT PERMIT DIRECT IMPACT OF DUMPED MATERIAL ON SPIDER OR MAINSHAFT ASSEMBLY.
 3. SCALE OF TRUCK SIZE AND CAPACITY CAN SIGNIFICANTLY ALTER THE MATERIAL DISCHARGE ANGLE AND RELATIONSHIP OF TRUCK DUMP POINT TO IMPACT POINT OF HEAVY PIECES. MODIFICATION OF TRUCK DUMP PLATFORMS MAY BE REQUIRED.
 4. SUPERIOR CRUSHERS ARE DESIGNED FOR STRAIGHT DOWN DISCHARGE INTO A STORAGE HOPPER. MAKE SURE CRUSHER CHAMBER LARGE ENOUGH TO CONTAIN A MINIMUM LIVE STORAGE OF TWO (2) TRUCK LOADS (BIGGEST TRUCK SIZE), PREFERABLY MORE. SIZE DISCHARGE ARRANGEMENT TO PREVENT PRODUCT BUILD-UP THAT COULD INTERFERE WITH CRUSHER OPERATION AND DAMAGE CRUSHER COMPONENTS.
 5. A HIGH LEVEL DEVICE IN THE DISCHARGE CHAMBER CAN BE USED TO SIGNAL OPERATORS WHEN A FULL CHAMBER CONDITION EXISTS.
 6. SIGNIFICANT INCREASES IN CRUSHER THROUGHPUT MAY REQUIRE ENLARGEMENT OF THE DISCHARGE CHAMBER. CHAMBER ENLARGEMENT OF PRODUCT CHAMBER FLOW SAFETY GUARDS, UNLESS SPECIFICALLY ORDERED, ARE NOT FURNISHED, AND MUST CONFORM TO ALL SAFETY REGULATIONS.
 7. FOUNDATION BOLTS ARE NOT FURNISHED BY METSO MINERALS UNLESS SPECIFIED. THE SPIDER CAN BE LOCATED AS SHOWN OR CAN BE ROTATED ON THE TOPSHELL IN INCREMENTS OF 22.5°.
 8. MAXIMUM DYNAMIC LOAD; HORIZONTAL FORCE: 8.826 LBS [39.260 N] MOMENT: 248.271 FT LBS [336.610 NEWTON-METERS] LOCATED APPROXIMATELY AT BOTTOM
 9. MOUNTING PAD
 10. PINION SHAFT: 600 RPM, CLOCKWISE ROTATION (WHEN VIEWED FROM DRIVEN END)
 11. FOUNDATION REQUIREMENTS AND DESIGN TO BE ESTABLISHED BY A QUALIFIED CIVIL ENGINEER.
 12. LUBRICATION AND MPS CONNECTIONS. SEE LUBRICATION & MPS INSTALLATION.
 13. FOUR (4) WEDGE SLEDS, EQUALLY SPACED, ARE PROVIDED IN TOP AND LOWER LOADS. SUFFICIENT CLEARANCE SHOULD BE PROVIDED TO PERMIT THE DRIVING OF WEDGES TO BREAK JOINTS.
 14. FOR THE LOCATION OF THE PIPING AND LARGE CYLINDER LOCATION, SEE BALANCE CYLINDER AND PIPING DRAWING.

		PRELIMINARY DRAWING NOT FOR CONSTRUCTION	
CUSTOMER NAME		ADDRESS	
ECON		A31174	
CUSTOMER CODE		CUSTOMER NAME	
FIMLSTON		STANDARD 90-11 STANDARD 90-11	
PROJECT NAME		PROJECT NAME	
PRIMARY CRACKER REPAIRMENT		PROJECT NO. 10000000	
JOB NO.		DESIGNED BY	
3160589		CARL NICHOLS	
QUANTITY QUANTITY		DATE COMPLETED	
54-75		19-12-2019	

DUAL CRANE LIFT SUMMARY

Prepared for;

Lift description;	Crusher refurbishment - remove bottom shell		
Lift plan no.		Revision	A
Planned lift date		Date	9.4.20

Item name	Bottom shell
Item no.	-
Item mass (kg)	65,000
Item length (m)	4.5
Item width (m)	4.4
Item height (m)	2.5

	Crane 1	Crane 2
Type	All Terrain	All Terrain
Make	Liebherr	Liebherr
Model	LTM 1450-8.1	LTM 1250-6.1
Configuration	Luffing jib	Main boom only
Main boom length (m)	16.1	20.7
Jib length (m)	14	-
Counterweight (t)	134	47.5

Maximum load share (kgs)	65000	32500
Crane components (kgs)	3100	1040
Rigging (kgs)	252	252
Total lifted weight (TLW)	68352	33792
Multi crane lift factor	20%	(13670)
Required SWL (kgs)	82022	40550
Max. radius during lift (m)	14	14
Actual SWL at max radius (kgs)	103200	43500
Utilisation of actual SWL	66.2%	77.7%

Maximum wind speed (m/sec)	10	14.3
Maximum GBP (kPa)	172.6	211.5
Allowable GBP (kPa)	TBA	TBA

Approvals

	Name	Signature	Date
For PCS;	Study created by Russell Parker		9.4.20
For GOLDFIELDS;	Chkd / Appr. by		
For Client	Chkd / Appr. by		
3rd Party Reviewer	Chkd / Appr. by		

CRANE DETAILS - SINGLE CRANE LIFT

	CRANE 1	CRANE 2	
MAKE	LIEBHERR	LIEBHERR	
MODEL	LTM 1450-8.1	LTM 1250-6.1	
CRANE MRC	450	250	t
LMI CODE	-	0014	
CONFIGURATION	TN	T	
COUNTERWEIGHT	134	47.5	t
MAIN BOOM LENGTH	16.1	36.6	m
MAIN BOOM CONFIG.	0,0,0,0,0	0,0,0,46,0	%
JIB TYPE / OFFSET	LUFFING	NOT FITTED	°
JIB LENGTH	14	-	m
MAIN / AUX. HOOK?	MAIN	MAIN	
MAX SWL THIS CONFIG.	118.7	76	t
OEM CHART WIND SPEED	10	14.3	m/sec

LOAD DETAILS

MAX. LOAD SHARE	65000	32500	kgs
CRANE COMPONENTS	3100	1040	kgs
RIGGING	252	252	kgs
TOTAL LIFT WEIGHT	68352	33792	kgs

LIFT DETAILS - AS PER AS2550.1 2002, SECTION 6.27.3, MULTIPLE CRANE HOISTING

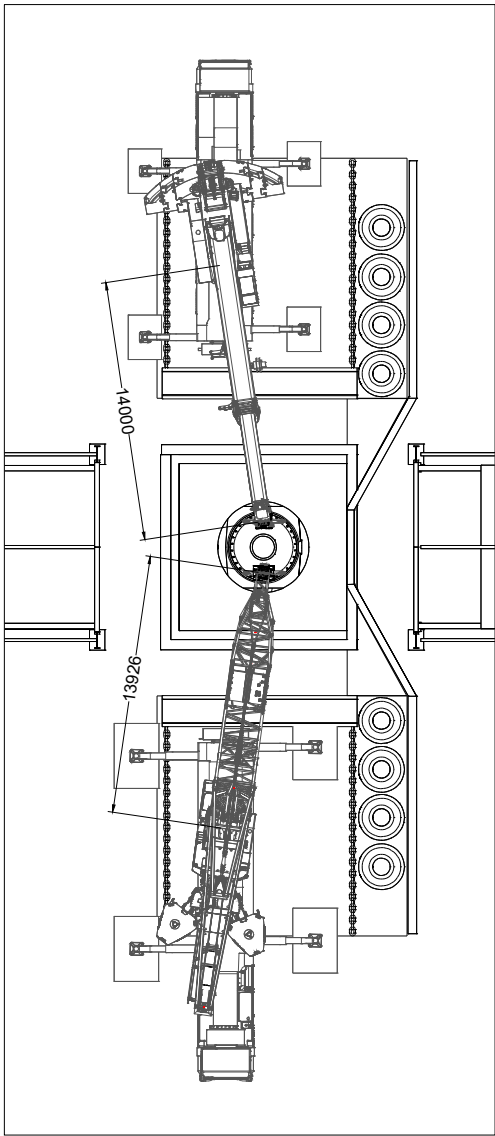
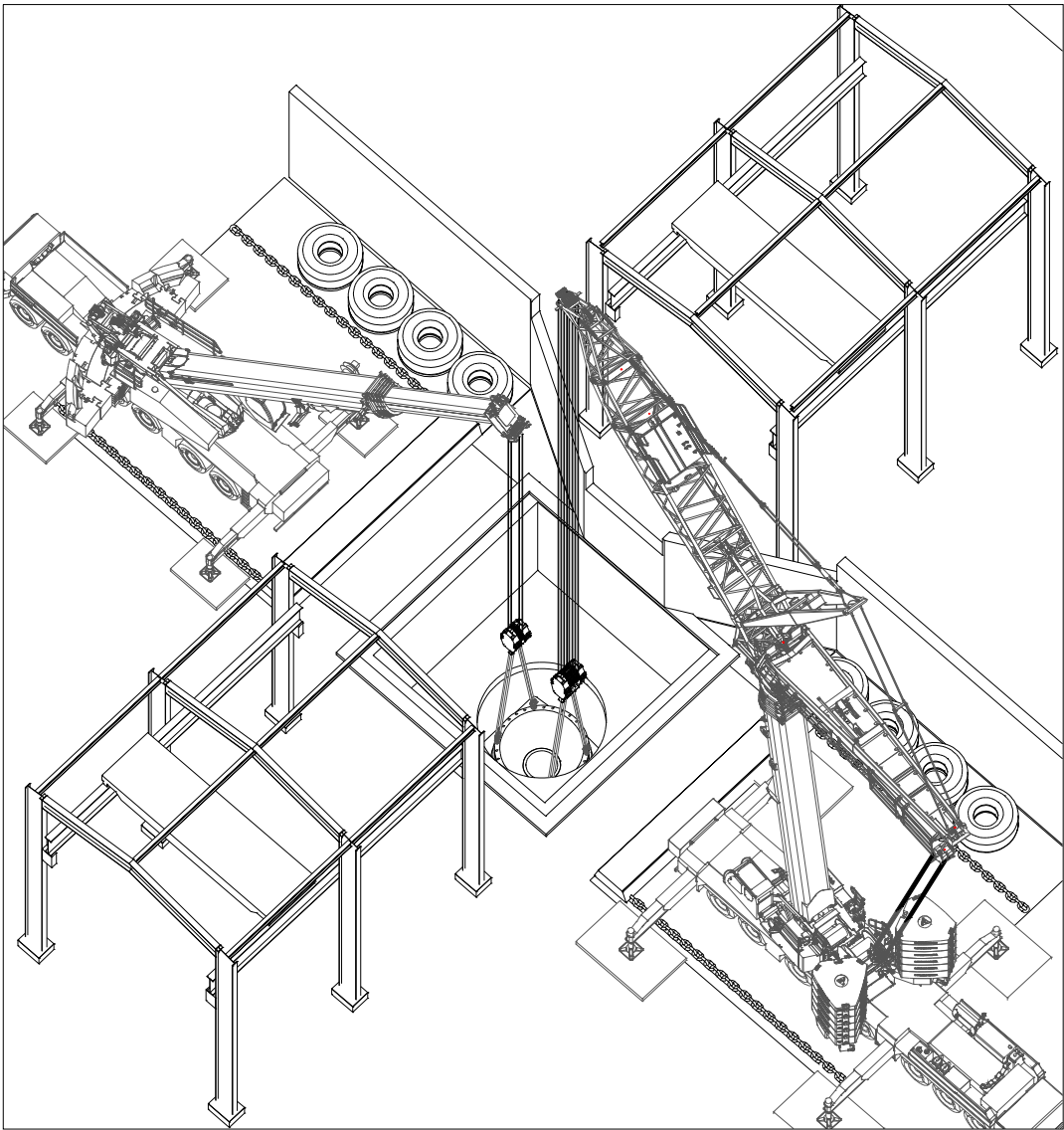
ADD 20% TO TLW	13670	6758	
REQUIRED SWL	82022	40550	
MAXIMUM LIFT RADIUS	14	14	m
ACTUAL SWL AT MAX. RADIUS	98100	43500	kgs
UTILISATION OF ACTUAL SWL	69.7	77.7	%
SPARE CAPACITY	29748	9708	kgs

REEVING CHECK

LINE PULL	12700	10600	kgs
No. OF PARTS	8	6	
TOTAL LINE PULL	96400	61300	kgs
LOAD TO HOOK	68352	33792	kgs
REEVING UTILISATION	70.9	55.1	%

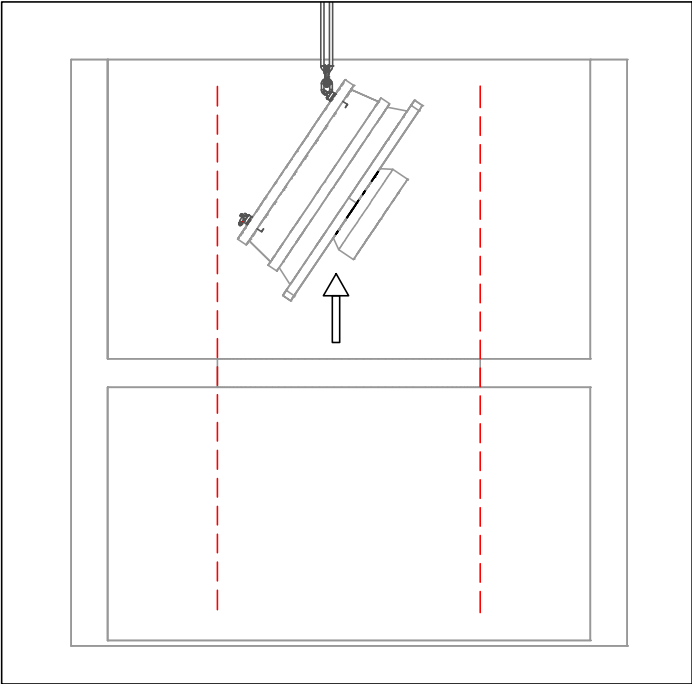
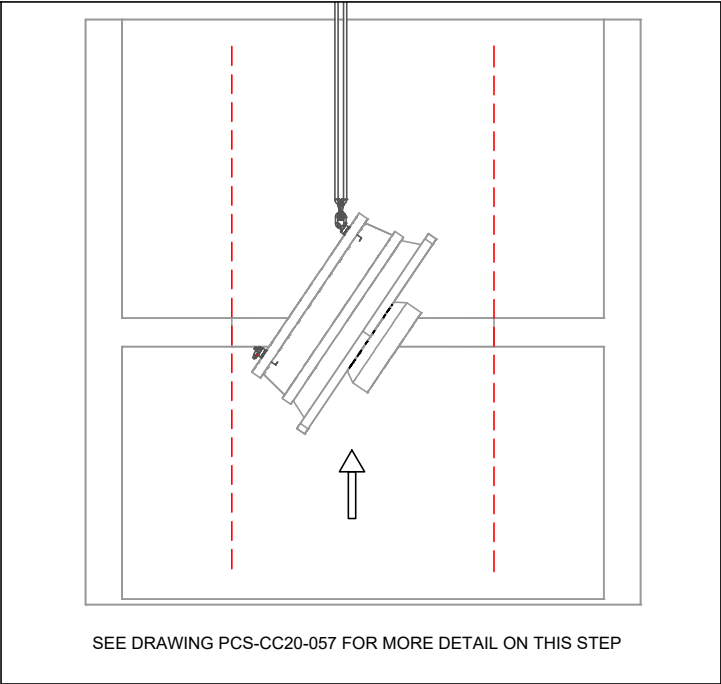
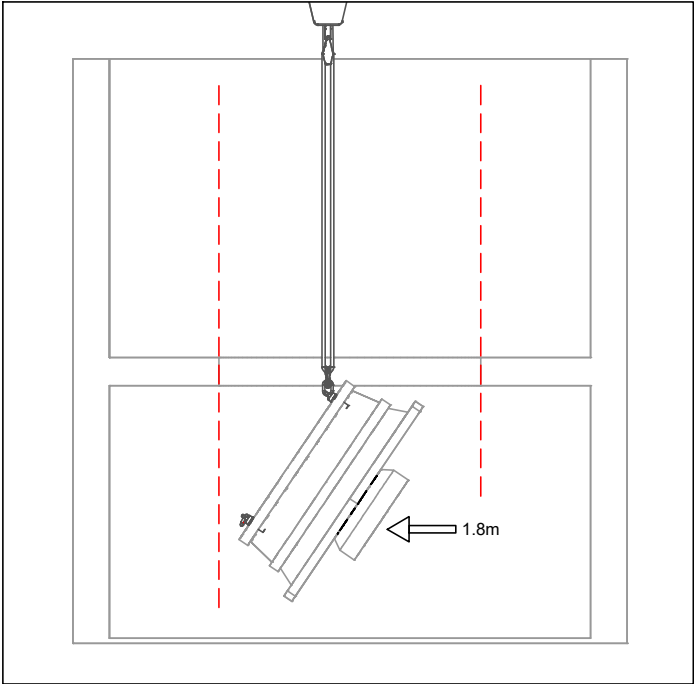
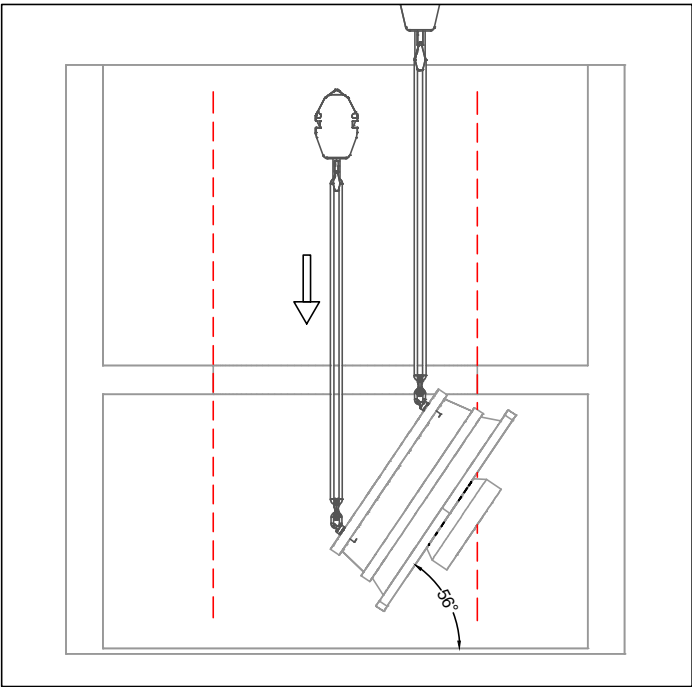
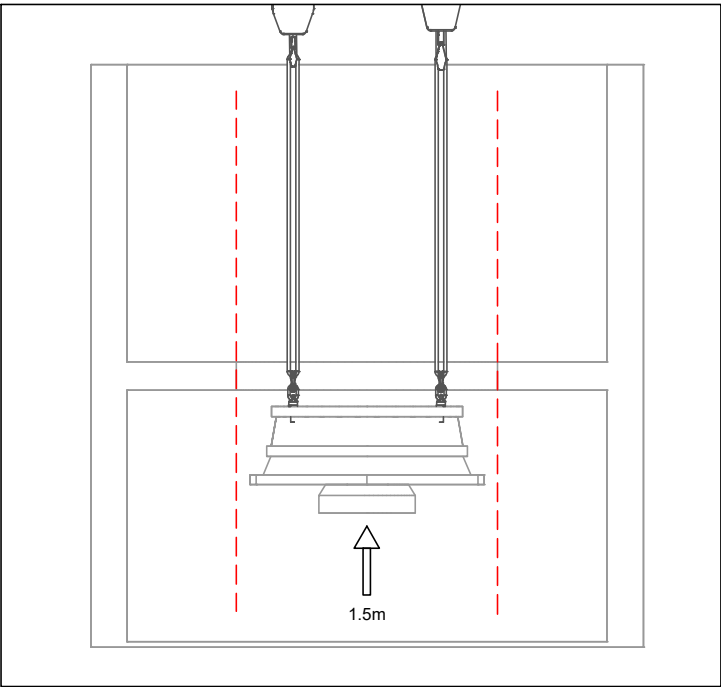
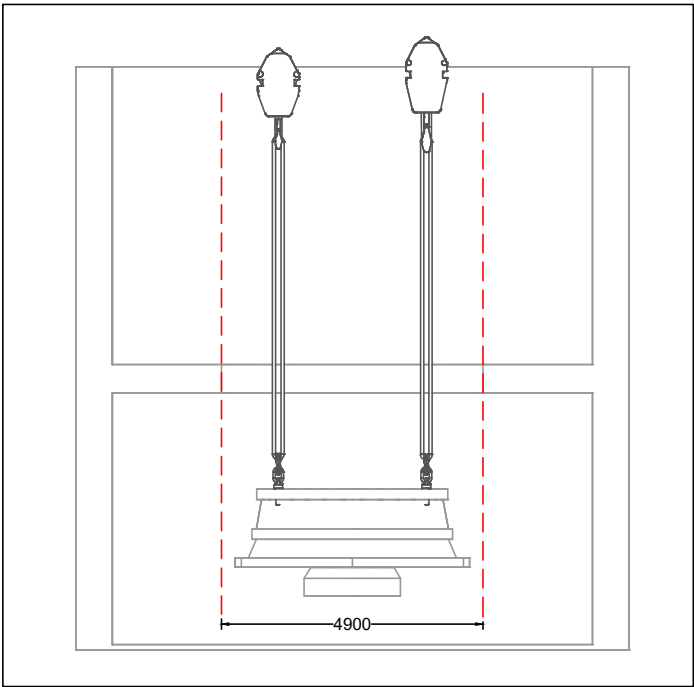
GROUND BEARING PRESSURES (MAXIMUM)

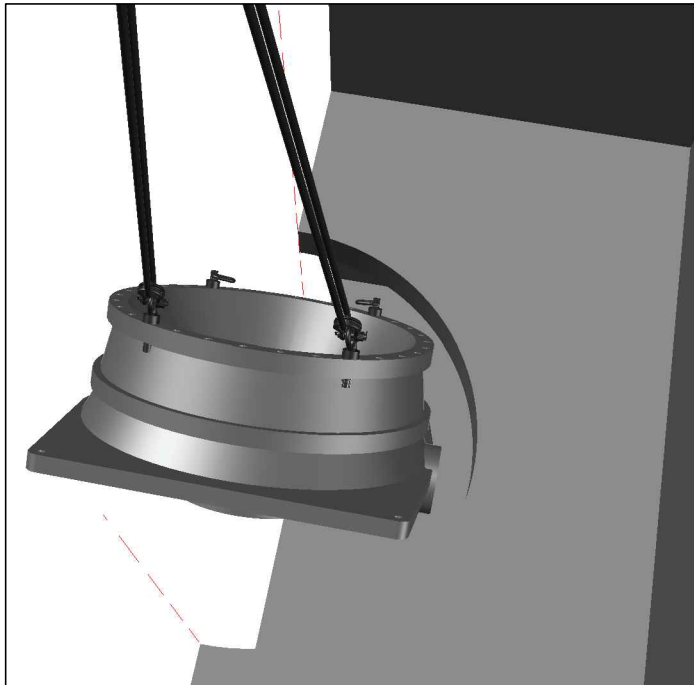
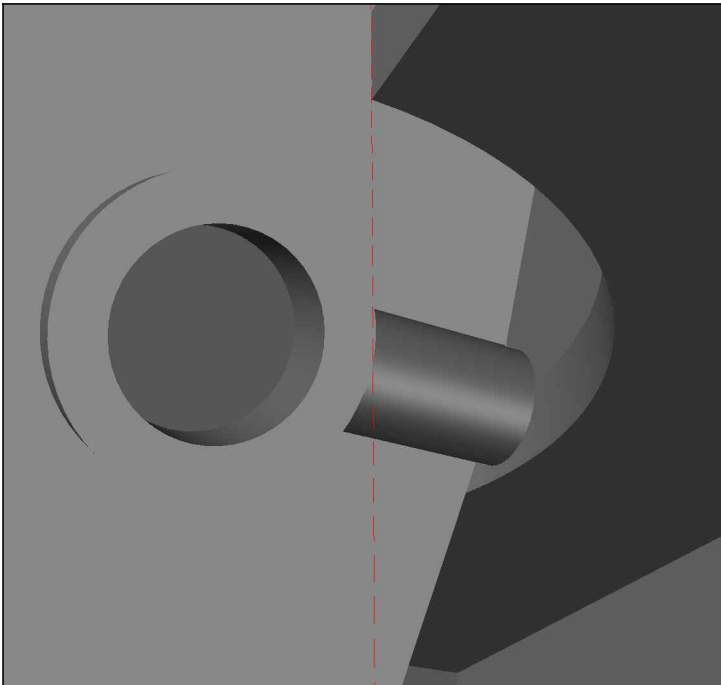
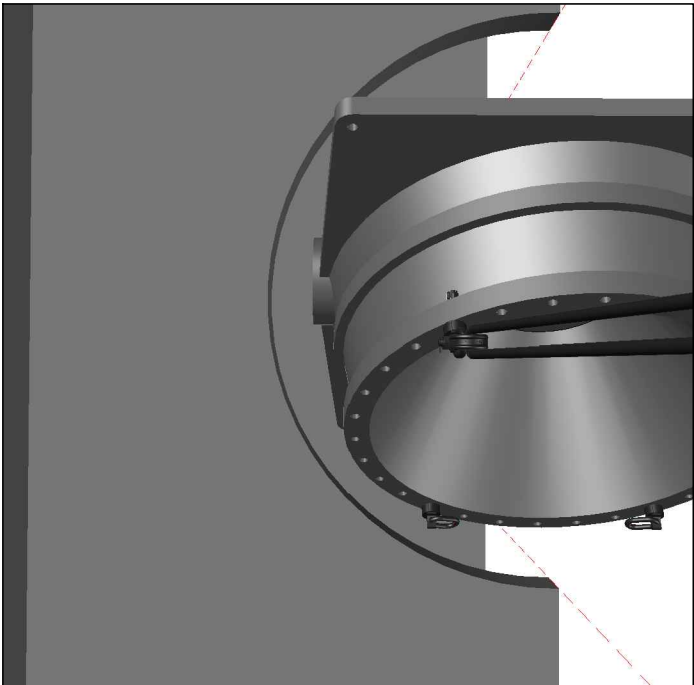
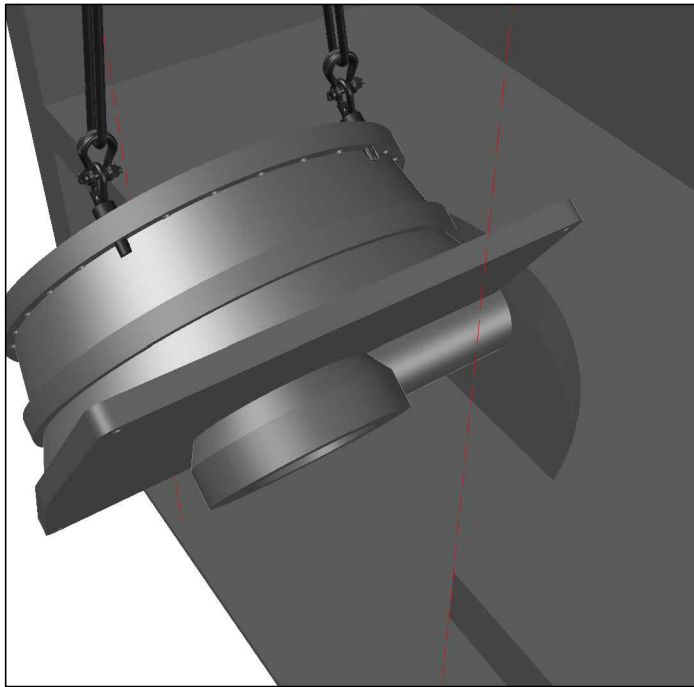
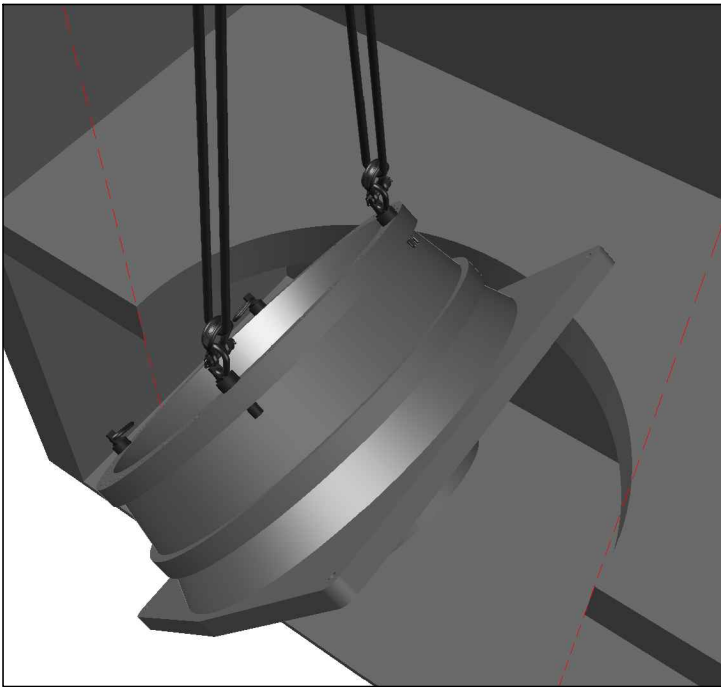
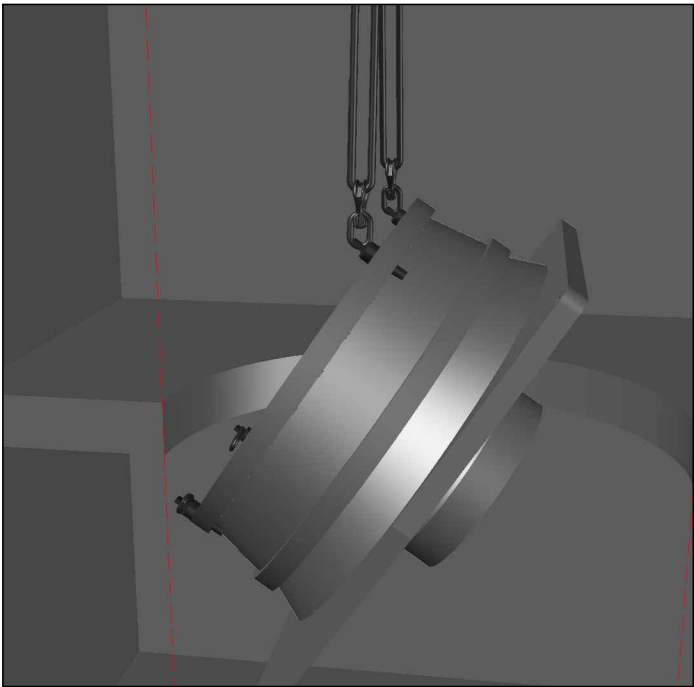
OUTRIGGER PAD SIZE	3.8	x	2.4	2	x	1.8	m
OUTRIGGER PAD AREA	9.1			3.6			m2
OUTRIGGER PAD WEIGHT	2.5			0.8			t
MAXIMUM JACK FORCE	168.0			66.0			t
TOTAL DOWN FORCE	170.5			66.8			t
PRESSURE UNDER PAD	18.7			18.6			t/m2
PRESSURE UNDER PAD	183.4			182.0			kPa



DISCLAIMER:
THIS DRAWING IS BASED SOLELY ON THE INFORMATION PROVIDED BY THE NAMED CLIENT AND / OR CONTACT PERSON. NO LIFT OR PROCEDURE DESCRIBED HEREIN SHOULD BE CARRIED OUT WITHOUT REFERENCE TO THE SPECIFIC LOADCHART AND / OR OPERATION MANUAL FOR THE CRANE/S AND/OR PLANT DEPICTED. IT IS ASSUMED THAT THE GROUND OR OTHER SUPPORTING STRUCTURE IS LEVEL AND OF SUFFICIENT COMPACTION OR STRENGTH TO SAFELY WITHSTAND IMPOSED LOADINGS FROM THE EQUIPMENT DEPICTED UNDER ALL OPERATING CONDITIONS.

 Russell Parker Mob: 0408 929 885 Email: prime@westnet.com.au	FOR:	KALGOORLIE CONSOLIDATED GOLD MINES FIMISTON CRUSHER REFURBISHMENT ROTATE AND REMOVE BOTTOM SHELL CRANE DETAILS	DRAWN RP 8.4.20	REV A 8.4.20 ISSUED FOR REVIEW	DESCRIPTION	CHKD APPR.	DRAWING No. PCS-CC20-055	REV A
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FOR:

KALGOORLIE CONSOLIDATED GOLD MINES
FIMISTON
CRUSHER REFURBISHMENT
ROTATE AND REMOVE BOTTOM SHELL
LOAD PATH DETAILS

DRAWN	RP	8.4.20
CHECKED		
APPR. CLIENT		
APPR. CLIENT		

REVISIONS									
A	8.4.20	ISSUED FOR REVIEW							
REV	DATE	DESCRIPTION							CHKD APPR.

DRAWING No.

REV

PCS-CC20-057

A

SINGLE CRANE LIFT SUMMARY

Prepared for;

Lift description;	Crusher refurbishment - remove bottom shell		
Lift plan no.		Revision	A
Planned lift date		Date	9.4.20

Item name	Bottom shell
Item no.	-
Item mass (kg)	65,000
Item length (m)	4.5
Item width (m)	4.4
Item height (m)	2.0

Crane 1

Type	All Terrain
Make	Liebherr
Model	LTM 1450-8.1
Configuration	Luffing jib
Main boom length (m)	16.1
Jib length (m)	14
Counterweight (t)	134

Load (kgs)	65000
Crane components (kgs)	3100
Rigging (kgs)	252
Total lifted weight (TLW)	68352
Max. radius during lift (m)	9
SWL at max radius (kgs)	118700
Utilisation	57.6%

Maximum wind speed (m/sec)	10
Maximum GBP (kPa)	172.6
Allowable GBP (kPa)	TBA

Approvals

	Name	Signature	Date
For PCS;	Study created by Russell Parker		9.4.20
For GOLDFIELDS;	Chkd / Appr. by		
For Client	Chkd / Appr. by		
3rd Party Reviewer	Chkd / Appr. by		

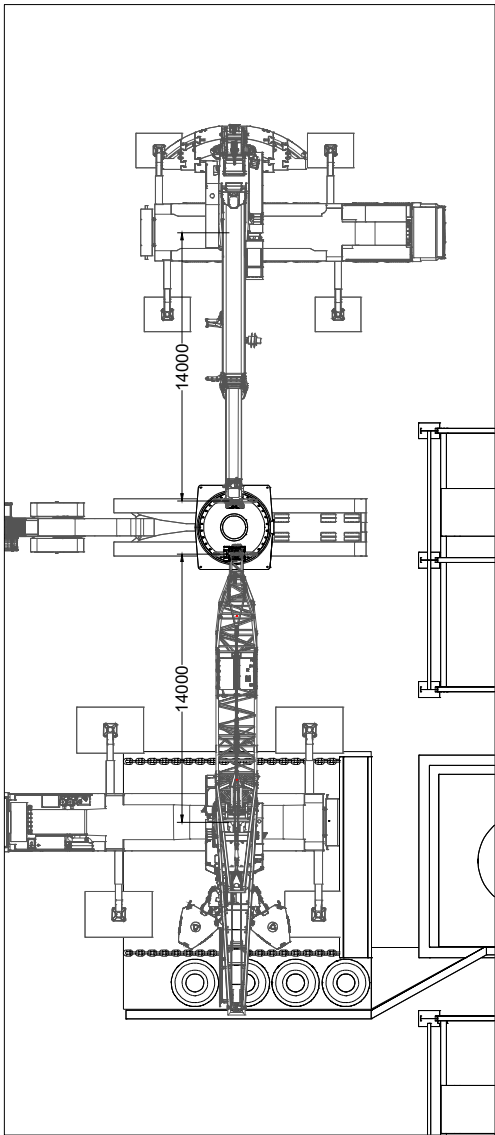
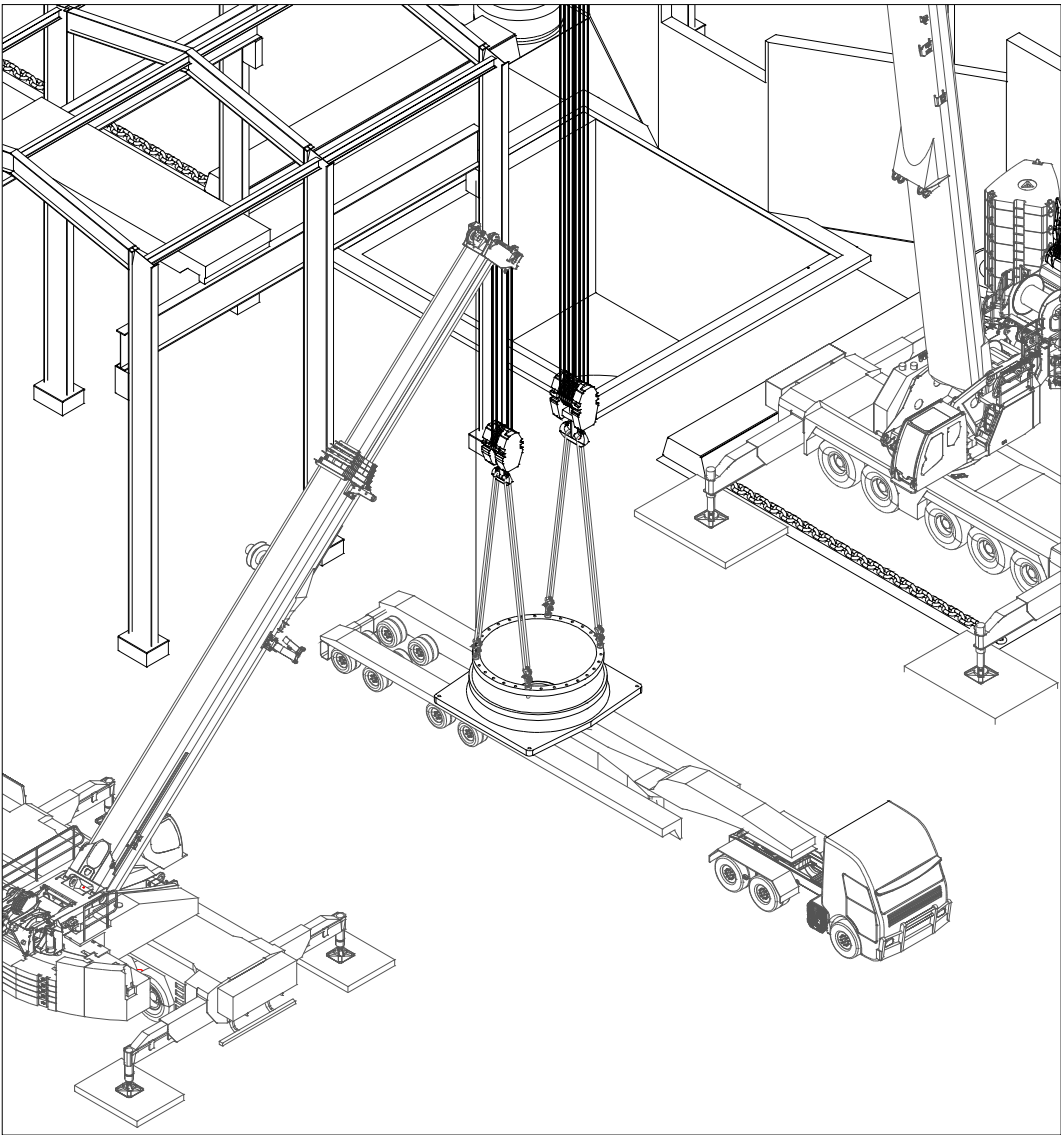
	CRANE 1	CRANE 2	
MAKE	LIEBHERR	LIEBHERR	
MODEL	LTM 1450-8.1	LTM 1250-6.1	
CRANE MRC	450	250	t
LMI CODE	-	0014	
CONFIGURATION	TN	T	
COUNTERWEIGHT	134	47.5	t
MAIN BOOM LENGTH	16.1	36.6	m
MAIN BOOM CONFIG.	0,0,0,0,0	0,0,0,46,0	%
JIB TYPE / OFFSET	LUFFING	NOT FITTED	°
JIB LENGTH	14	-	m
MAIN / AUX. HOOK?	MAIN	MAIN	
MAX SWL THIS CONFIG.	118.7	76	t
OEM CHART WIND SPEED	10	14.3	m/sec

LOAD DETAILS			
MAX. LOAD SHARE	65000	32500	kgs
CRANE COMPONENTS	3100	1040	kgs
RIGGING	252	252	kgs
TOTAL LIFT WEIGHT	68352	33792	kgs

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LINE PULL	12700	10600	kgs
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TOTAL LINE PULL	96400	61300	kgs
LOAD TO HOOK	68352	33792	kgs
REEVING UTILISATION	70.9	55.1	%

OUTRIGGER PAD SIZE	3.8	x	2.4	2	x	1.8	m
OUTRIGGER PAD AREA	9.1			3.6			m2
OUTRIGGER PAD WEIGHT	2.5			0.8			t
MAXIMUM JACK FORCE	168.0			66.0			t
TOTAL DOWN FORCE	170.5			66.8			t
PRESSURE UNDER PAD	18.7			18.6			t/m2
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			CHECKED												
			APPR. CLIENT												
			APPR. CLIENT				A	8.4.20	ISSUED FOR REVIEW					PCS-CC20-059	A
REV	DATE	DESCRIPTION							CHKD	APPR.					

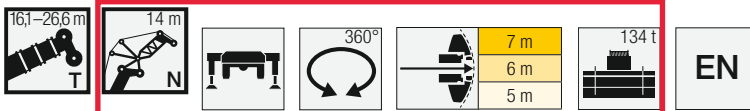
Traglasten / Lifting capacities

Forces de levage / Portate

Tablas de carga / Грузоподъемность

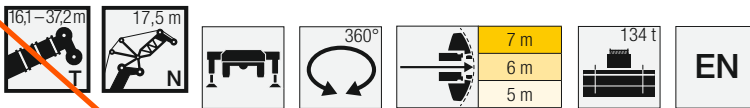
TN 14 - 21

LIEBHERR LTM 1450-8.1



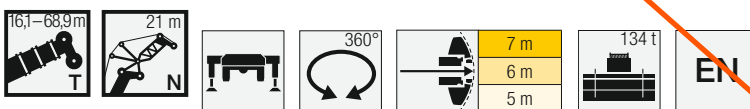
	16,1 m + 4 m*			21,4 m + 4 m*			26,6 m + 4 m*			
	83°	75°	67°	83°	75°	67°	83°	75°	67°	
8	118,7									8
9	118,7			117,5						9
10	118,7			113,1			111,9			10
12	111,7			104			103,9			12
14	98,1	103,2		93,8	100,6		95,1			14
16		91		80	88,7		84,6	85,9		16
18		80,6	77,7		79,1			76,1		18
20			69,6			67,4		68,1		20
22						60,7			56,9	22
24									51,7	24

* Adapter - adapter - piece d'adaptateur - adattatore - adaptador - адаптер



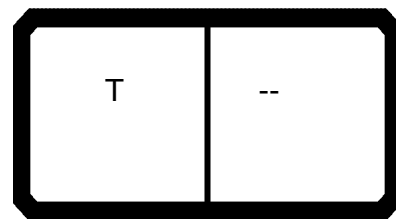
	16,1 m + 4 m*			21,4 m + 4 m*			26,6 m + 4 m*			31,9 m + 4 m*			37,2 m + 4 m*			
	83°	75°	67°	83°	75°	67°	83°	75°	67°	83°	75°	67°	83°	75°	67°	
9	118,7															9
10	118,6			110,6												10
12	111,8			102,5			100,9			87,1						12
14	101,9	102,7		94,4			93,8			84,9			71,8			14
16	91,1	90,5		85,9	88,2		86,5			84,3			72,6			16
18	78,5	80,3		76,2	78,8		78,2	76,5		79,8			71,2			18
20		72	69,2		70,6		67,6	68,5		71,6	65,9		68,4			20
22			62,3		63,7	60,4		61,7			59,4		61	56,9		22
24			56,6			54,9		56,1	52,2		54,7			51,7		24
26					50,2				47,8		50	46,1		47,3		26
28									44,1			42,4				28
30												39,2			35,9	30
32															33,3	32

* Adapter - adapter - piece d'adaptateur - adattatore - adaptador - адаптер



	16,1 m + 4 m*			21,4 m + 4 m*			26,6 m + 4 m*			31,9 m + 4 m*			37,2 m + 4 m*			42,5 m + 4 m*			
	83°	75°	67°	83°	75°	67°	83°	75°	67°	83°	75°	67°	83°	75°	67°	83°	75°	67°	
10	105,6																		10
12	107,5			96,8			86												12
14	101,6			92,2			87,2			74,3			61,2						14
16	93,7	90,1		85,9			84,6			74,3			61,6			49,5			16
18	83,3	80		79,3	77,8		78,9			73,2			61,6			49,6			18
20	74,7	71,7		72,1	70,2		72,7	68,1		71,5			61,6			49,6			20
22	63,5	64,8	62	63,5	63,4		65,7	61,4		64,6	59		61,3			49,6			22
24		58,9	56,4		57,6	54,4		55,8		58,7	54,1		57,9	52,3		49,6	33,7		24
26			51,6		52,7	49,8		51,1	47,4		49,8			47,9		49,6	43,4		26
28					45,9			47,3	43,6		45,9	42		44,1			41,2		28
30									40,7		42,4	38,9		40,8			38,9		30
32									38			36,2			34		36,1		32
34												33,7						29,4	34
36																		27,5	36
38																		25,7	38

* Adapter - adapter - piece d'adaptateur - adattatore - adaptador - адаптер

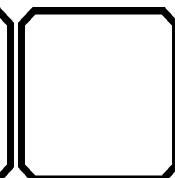
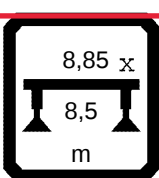
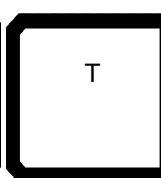
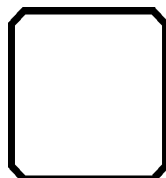


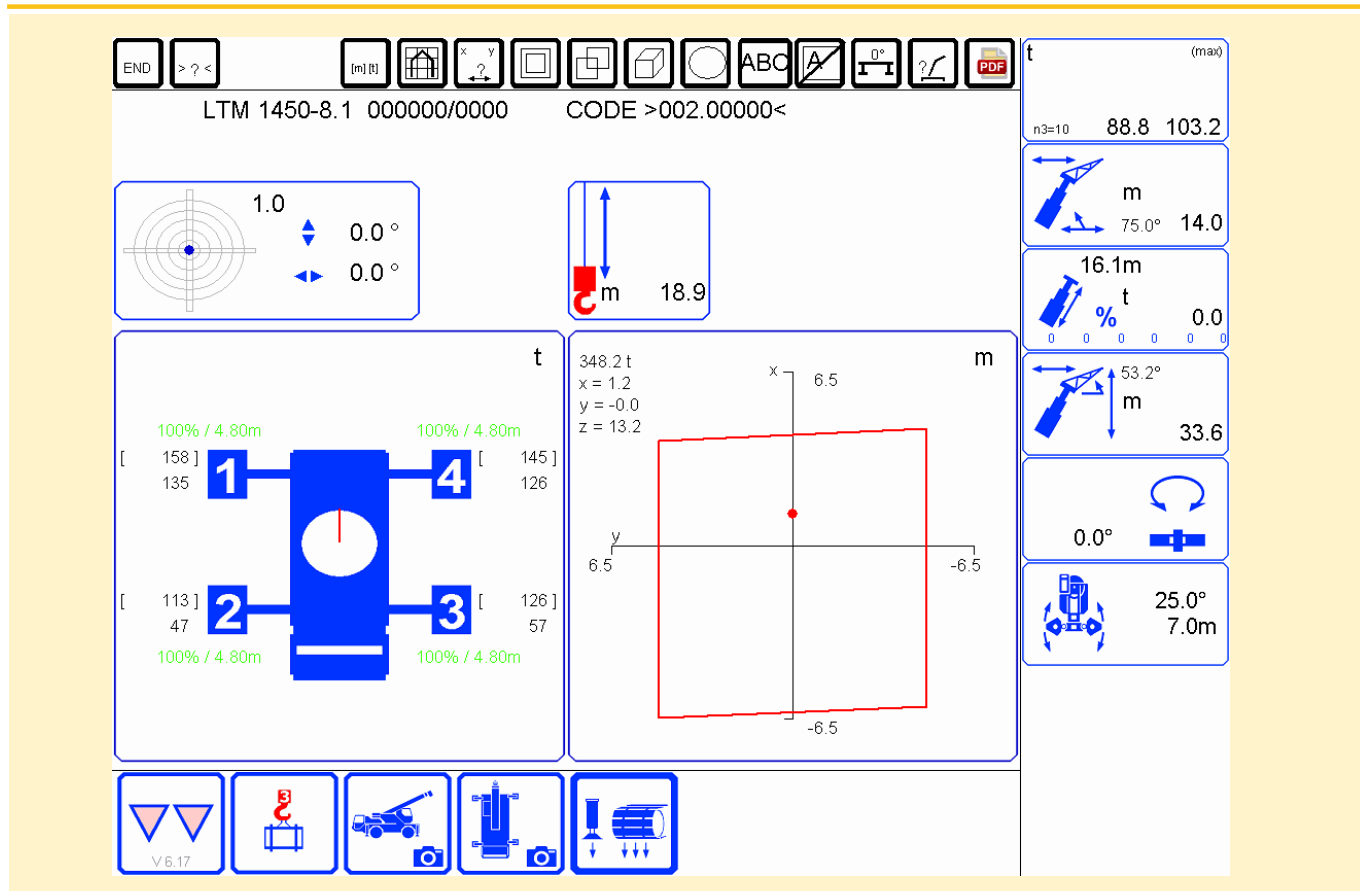
LIEBHERR LTM 1250-6.1

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21.22

				CODE > 0014 < B131 1100 .x(x)											
m		15,5	20,7	20,7	20,7	20,7	25,9	25,9	25,9	25,9	26,8	31,1	31,1	31,1	31,1
3,0		176,0													
3,5		173,0	135,0	125,0	76,0	56,0									
4,0		157,0	135,0	125,0	76,0	56,0	117,0	115,0	56,0	54,0	51,0				
4,5		144,0	134,0	125,0	76,0	57,0	117,0	115,0	56,0	54,0	51,0				
5,0		136,0	127,0	125,0	77,0	57,0	116,0	115,0	56,0	53,0	50,0	82,0	86,0	80,0	56,0
6,0		118,0	115,0	114,0	79,0	59,0	108,0	109,0	57,0	48,0	45,0	80,0	86,0	73,0	57,0
7,0		102,0	101,0	102,0	79,0	59,0	98,0	100,0	58,0	43,5	41,0	73,0	84,0	67,0	57,0
8,0		88,0	88,0	89,0	74,0	59,0	87,0	88,0	58,0	40,0	38,0	67,0	82,0	62,0	58,0
9,0		77,0	77,0	78,0	69,0	56,0	76,0	77,0	57,0	37,0	35,5	62,0	74,0	57,0	58,0
10,0		68,0	67,0	68,0	65,0	53,0	67,0	68,0	53,0	34,5	32,5	58,0	64,0	53,0	55,0
11,0		60,0	60,0	61,0	61,0	49,5	59,0	61,0	49,5	32,5	30,5	54,0	57,0	50,0	52,0
12,0		54,0	53,0	54,0	50,0	47,0	52,0	54,0	46,5	30,5	28,8	47,5	50,0	46,5	48,5
14,0			41,5	42,5	43,5	42,5	40,5	42,5	41,5	27,0	25,6	38,0	40,0	40,5	42,5
16,0			33,0	34,0	35,0	35,5	32,0	33,5	37,0	24,0	22,7	30,5	33,0	33,5	37,0
18,0			23,6	24,3	25,1	25,8	25,7	27,4	30,5	22,0	20,9	24,9	26,7	27,1	30,5
20,0							21,1	22,7	25,5	20,2	19,3	20,3	22,0	22,4	25,6
22,0							17,6	19,2	21,8	18,6	17,8	16,7	18,4	18,8	21,9
24,0											16,4	13,7	15,6	15,9	19,0
26,0												11,2	13,1	13,4	16,6
28,0												9,2	11,1	11,4	14,6
30,0															
32,0															
34,0															
36,0															
38,0															
40,0															
42,0															
44,0															
46,0															
48,0															
50,0															
52,0															
54,0															
56,0															
* n *		14!	14	13	8	6	12	12	6	6	5	9	9	8	6
1		0+	0+	0+	0+	0+	46+	0+	0+	0+	0+	92+	46+	0+	0+
2		0+	46+	0+	0+	0+	46+	46+	0+	0+	0+	46+	46+	92+	0+
3		0+	0+	46+	0+	0+	0+	46+	0+	0+	0+	0+	46+	46+	46+
4		0+	0+	0+	46+	0+	0+	0+	46+	0+	0+	0+	0+	0+	46+
5		0+	0+	0+	0+	46+	0+	0+	46+	92+	100+	0+	0+	0+	46+
%															
 m/s		14,3	14,3	14,3	14,3	14,3	12,8	12,8	12,8	12,8	12,8	12,8	12,8	12,8	12,8
TAB ***		1199	1199	1199	1199	1199	1199	1199	1199	1199	1199	1199	1199	1199	1199





Maximum jack force (t)	158
Outrigger pad weight (t)	2.5
Total weight (t)	160.5
Outrigger pad size (m x m)	3.8 x 2.4
Outrigger pad area (m2)	9.12
Pressure under pads (t/m2)	17.6
Pressure under pads (kPa)	172.6

